



Revision		Date	Description			
Engineered by:		Designer:	Galba, J.	Date:	13/02/2010	Scale: 1:1
		Approved:	Galba, J.	Date:	13/02/2010	SheetSize: A3
Project:					Material: Steel	
Miniature Steam Engine					Total Mass: 2.096 kg	

Title:			Vertical Twin Steam Engine with Reverse Gear Flywheel			
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Corresponding symbols								
Roughness Classes (NBN 88-02) (ISO 1302)								
Roughness Value "Ra" in µm (NBN 88-02) (ISO 1302)								
Allowable deviations for dimensions without tolerance indication (machined surfaces)								
Accuracyclass (ISO 2768.1)	For measurements (deviations in mm)							
	Dimensions in mm							
f Fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±0,8
m Medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c Rough	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v Very Rough	-	±0,5	±1	±1,5	±2,5	±4	±6	±8

Drawingnumber:		Sheet:	
		0001	
Design State:		Released	

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