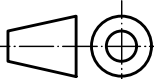



Break Sharp Edges: 0,1 mm

Revision	Date	Description				
Engineered by:			Name:	Date:	Scale: 2:1	
		Designer:	Galba, J.	13/02/2010	SheetSize: A3	
		Approved:	Galba, J.	13/02/2010		
Project: Miniature Steam Engine					Material: Brass, Soft Yellow	
					Total Mass: 0,037 kg	
Title: Vertical Twin Steam Engine with Reverse Gear Cylinder Piping Tube Glanse						
 InventorWizard.be/.nl		Drawingnumber:				Sheet: 0001
		Design State: Released				Drawing made with autodesk Inventor Revisions only permitted by CAD

Corresponding symbols									
Roughness Classes (NBN 88-02) (ISO 1302)									N11
Roughness Value "Ra" in µm (NBN 88-02) (ISO 1302)									25
Allowable deviations for dimensions without tolerance indication (machined surfaces)									
Accuracyclass (ISO 2768.1)	For measurements (deviations in mm)								Fillets and chamfers
	Dimensions in mm								Dimensions in mm
	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000	0,5 to 3
f Fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±0,8	±0,2
m Medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±0,5
c Rough	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4	±1
v Very Rough	-	±0,5	±1	±1,5	±2,5	±4	±6	±8	±2