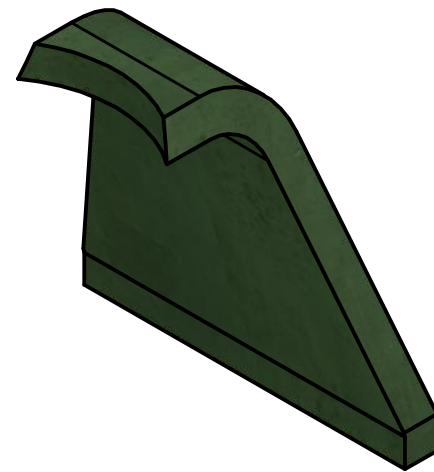
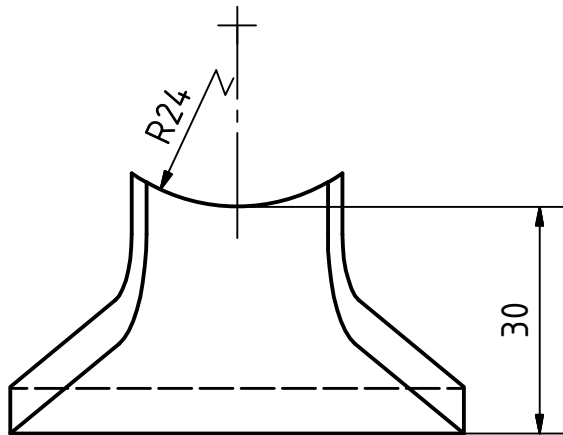
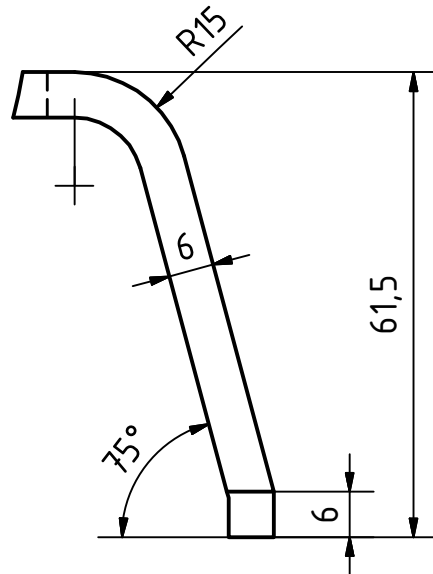
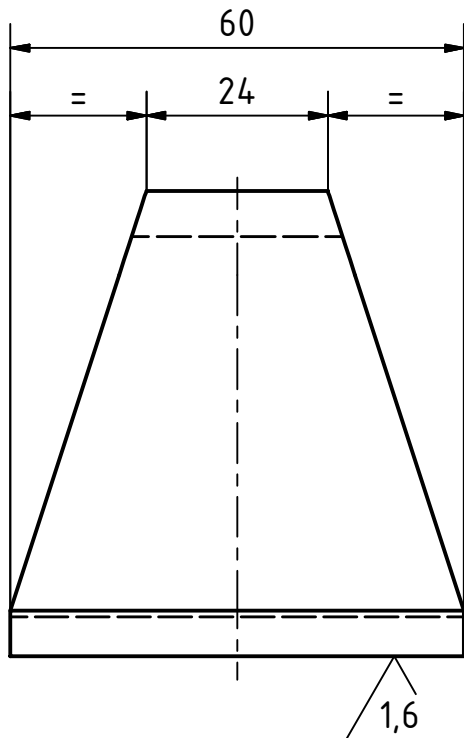
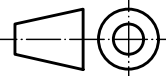


3,2 (✓)



Break Sharp Edges: 0,1 mm

| | | | | | | |
|------------------------|------|-------------|-----------|------------|----------------------|---|
| | | | | | | |
| | | | | | | |
| Revision | Date | Description | | | | |
| Engineered by: | | | Name: | Date: | Scale: 1:1 |  |
| | | Designer: | Galba, J. | 13/02/2010 | SheetSize: A3 | |
| | | Approved: | Galba, J. | 13/02/2010 | | |
| Project: | | | | | Material: Steel | |
| Miniature Steam Engine | | | | | Total Mass: 0.141 kg | |

Title:
Vertical Twin Steam Engine with Reverse Gear
Standard Foot

| Corresponding symbols | | | | | | | | | |
|--|---------------------------------------|---------------|----------------|------------------|-------------------|--------------------|---------------------|---------------------|----------------------|
| Roughness Classes (NBN 88-02) (ISO 1302) | | | | | | | | | N11 |
| Roughness Value "Ra" in µm (NBN 88-02) (ISO 1302) | | | | | | | | | 25 |
| Allowable deviations for dimensions without tolerance indication (machined surfaces) | | | | | | | | | |
| Accuracyclass (ISO 2768.1) | For measurements (deviations in mm) | | | | | | | | Fillets and chamfers |
| | Dimensions in mm | | | | | | | | Dimensions in mm |
| | 0,5 to 3 | >3 to 6 | >6 to 30 | >30 to 120 | >120 to 400 | >400 to 1000 | >1000 to 2000 | >2000 to 4000 | to 3 |
| f Fine | ±0,05 | ±0,05 | ±0,1 | ±0,15 | ±0,2 | ±0,3 | ±0,5 | ±0,8 | ±0,2 |
| m Medium | ±0,1 | ±0,1 | ±0,2 | ±0,3 | ±0,5 | ±0,8 | ±1,2 | ±2 | ±0,5 |
| c Rough | ±0,2 | ±0,3 | ±0,5 | ±0,8 | ±1,2 | ±2 | ±3 | ±4 | ±1 |
| v Very Rough | - | ±0,5 | ±1 | ±1,5 | ±2,5 | ±4 | ±6 | ±8 | ±2 |

| | | |
|--|---------------------------|--|
| | Drawingnumber: | Sheet: 0001 |
| | Design State: Released | Drawing made with autodesk Inventor Revisions only permitted by CAD |